

Quilted Freezer Jacket

WeRK7611

Tough, insulated, and built to last, this diamond-quilted, water resistant freezer jacket keeps you protected from the elements while delivering a clean look you can wear anywhere.

Product Features:

- **Exterior:** 11.3-oz/ly (CA), 6.8-oz/sq yd (US), 230 gsm (EU)
- 100% DWR polyester taffeta
- **Lining:** 10.3-oz/ly (CA), 6.2-oz/sq yd (US), 210 gsm (EU)
- 100% polyester taffeta
- **Fill:** 6.9-oz/ly (CA), 4.1-oz/sq yd (US), 140 gsm (EU)
- 100% polyester
- PFAS free water repellent fabric treatment

Adult sizes: XS-4XL



2x2 rib knit cuffs and collar



Dual internal pockets with hook and loop closure



Available Colours and PMS Colours

Textile fabric colours are subject to dye lot variation and will not be exact match to print Pantone reference.



Due to the nature of polyester, special care must be taken throughout the decoration process.

WeRK7611 - ATC WeRK™ Quilted Freezer Jacket

Garment Measurements

Size	XS	S	M	L	XL	2XL	3XL	4XL
Chest - Half Measure	21 1/4"	22 3/4"	24 1/4"	25 3/4"	27 1/4"	28 3/4"	30 3/4"	32 3/4"
Chest - Full Measure	42 1/2"	45 1/2"	48 1/2"	51 1/2"	54 1/2"	57 1/2"	61 1/2"	65 1/2"
Body Length from HPS	26"	27"	28"	29"	30"	31"	31 1/2"	32"
Sleeve Length - CB	34 3/4"	35 1/2"	36 1/4"	37"	37 3/4"	38 1/2"	39 1/4"	40"

Finished measurements in inches. Refer to "How to Measure" guide for detailed information on measurements instructions.

Printing Instructions

Due to the nature of polyester, special care must be taken throughout the decoration process. Here are some tips to effectively decorate our performance products.

Garment temperature must not exceed 320°F or 160°C.

Exceeding this temperature will cause the fabric to shrink, become wavy or cause dye migration.

Dryer temperature and belt speeds must be changed accordingly for polyester fabric.

If flashing these garments, do not exceed 1-2 seconds. Anything longer may damage the fabric as stated above.

EMBROIDERY

- For both embroidery and embroidery patches, please use stabilizer to avoid puckering.

SCREEN PRINTING

- These garments require the use of poly inks that cures at a lower temperature. A Dyno Grey base blocker on all colours and a second white base blocker on all dark colours are recommended. Please consult your ink supplier for more information.
- Polyester requires a longer cooling time than cotton. Avoid overlap of garments and screen-print/heat transfer until the garments are cooled. Failure to cool the fabric prior to stacking into a printer's fold may cause the fabric and applied ink to stick together.

HEAT TRANSFERS

- Poly mark heat transfers need to be created with an anti-migration layer in the design to avoid dye migration.
- Recommended settings: 320°F/160°C with medium-firm pressure for 12-15 sec. (please consult your transfer supplier for their recommended settings).

DTF TRANSFERS

- The DTF powder used in the creation of your DTF transfers must be designed for use on polyester fabrics
- Recommended settings: 285-300°F/140-149°C pressed for 12-15 sec. Post press 3-5 sec. (please consult your transfer supplier for their recommended settings).

A test sample run is recommended, especially if you have a large order or if your printer does not specialize in printing on polyester taffeta fabrics.