

Heavyweight Fleece Full Zip Hoodie

WeRK422

Product Features:

- 20.6-oz / 420 grams, 80/20 combed and RING SPUN cotton/polyester
- 100% cotton-face fleece (excluding safety colours)
- Ultra heavyweight for enhanced durability
- 3-end fleece
- **OEKO-TEX® STANDARD 100**

Adult sizes: XS-6XL

COMBED RING SPUN COTTON | TEAR AWAY | RELAXED FIT | OEKO TEX®

Silver metal drawstring grommets





Available Colours and PMS Colours

Textile fabric colours are subject to dye lot variation and will not be exact match to print Pantone reference



BLACK
Black 6C



ATHLETIC GREY
Cool Grey 5C



DARK NAVY
4133C



PORT
2042C



SAFETY YELLOW*
No PMS



SAFETY ORANGE*
No PMS



CARAMEL
730C



SAND
7528C

Due to the nature of 70/30 polyester/cotton neon fabrics, special care must be taken throughout the decoration process.

*70/30 polyester/cotton

WeRK422 - ATC WeRK™ Heavyweight Fleece Full Zip Hoodie

Garment Measurements

Size	XS	S	M	L	XL	2XL	3XL	4XL	5XL	6XL
Chest - Half Measure	18"	20"	22"	24"	26"	28"	30"	32"	34"	36"
Chest - Full Measure	36"	40"	44"	48"	52"	56"	60"	64"	68"	72"
Body Length from HPS	26 1/2"	27 1/2"	28 1/2"	29 1/2"	30 1/2"	31 1/2"	32 1/2"	33 1/2"	34"	35"
Sleeve Length - CB	33 3/4"	34 1/2"	35 1/4"	36"	36 3/4"	37 1/2"	38 1/4"	39"	40 3/4"	41 1/2"

Finished measurements in inches. Refer to “How to Measure” guide for detailed information on measurements instructions.

Printing Instructions

Due to the nature of fluorescent dyes in Safety colours, special care must be taken throughout the decoration process. Here are some tips to effectively decorate printed fabrics:

- Garment temperature must not exceed 320°F or 160°C. Exceeding this temperature may cause discoloration
- Dryer temperature and belt speeds must be changed accordingly for fluorescent colours. Check the dryer for proper clearance. When placing garments on the belt, carefully lay them as flat as possible to avoid high spots that may touch the inside of the dryer or come closer to heat elements. Garments touching a hot piece of the dryer may result in discoloration.
- If flashing these garments, do not exceed 2-3 seconds and care should be taken to not have the flash cure unit too close to the garment

SCREEN PRINTING:

- Dwell times in the dryer need to be limited to no more than 90 seconds
- Do not exceed recommended dryer temperature
- Check with your ink supplier for more information.

HEAT TRANSFERS:

- Direct heat contact can cause discoloration. Use cover sheet/flexible application sheet to shield upper platen from garment
- Do not exceed recommended temperature
- Check with your heat transfer supplier for more information

A test sample run is recommended, especially if you have a large order or if your printer does not specialize in printing on performance fabrics.