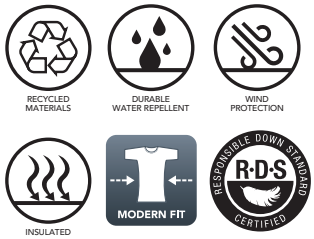
Down Hybrid Jacket

NF0A7V4F

Product Features:

- **Exterior:** 50D WindWall™ 100% recycled polyester with non-PFC durable water-repellent (DWR) finish
- **Fill (Body):** 550-fill goose down insulation
- **Fill (Collar, front yoke, back yoke & side panels):** 200g Heatseeker™ Eco 30/70 virgin polyester/ post-consumer recycled polyester insulation

Adult sizes: S-3XL



Available Colours and PMS Colours

Textile fabric colours are subject to dye lot variation and will not be exact match to print Pantone reference.

BLACK
Black C

TAUPE GREEN
418C

Due to the nature of polyester, special care must be taken throughout the decoration process.
The North Face® products may not be resold without embellishment. The North Face® products are not permitted to be shipped to or sold outside of Canada.

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Garment Measurements

Size	S	M	L	XL	2XL	3XL
Chest - Half Measure	21 1/4"	22 3/4"	24 1/4"	26 1/4"	28 1/4"	30 1/4"
Chest - Full Measure	42 1/2"	45 1/2"	48 1/2"	52 1/2"	56 1/2"	60 1/2"
Body Length from HPS	26 7/8"	27 1/2"	28 3/8"	29 3/8"	30 3/8"	31 3/8"
Sleeves Length - CB	36"	36 1/2"	37 1/4"	38"	38 3/4"	39 1/2"

Finished measurements in inches. Refer to “How to Measure” guide for detailed information on measurement instructions.

Printing Instructions

Due to the nature of polyester, special care must be taken throughout the decoration process. Here are some tips to effectively decorate our performance products.

Garment temperature must not exceed 320°F or 160°C.
Exceeding this temperature will cause the fabric to shrink, become wavy or cause dye migration.

Dryer temperature and belt speeds must be changed accordingly for polyester fabric.

If flashing these garments, do not exceed 1-2 seconds. Anything longer may damage the fabric as stated above.

EMBROIDERY
- For both embroidery and embroidery patches, please use stabilizer to avoid puckering.

SCREEN PRINTING
- These garments require the use of poly inks that cures at a lower temperature. A Dyno Grey base blocker on all colours and a second white base blocker on all dark colours are recommended. Please consult your ink supplier for more information.
- Polyester requires a longer cooling time than cotton. Avoid overlap of garments and screen-print/heat transfer until the garments are cooled. Failure to cool the fabric prior to stacking into a printer’s fold may cause the fabric and applied ink to stick together.

HEAT TRANSFERS
- Poly mark heat transfers need to be created with an anti-migration layer in the design to avoid dye migration.
- Reccomended settings: 320°F/160°C with medium-firm pressure for 12-15 sec. (please consult your transfer supplier for their reccomended settings).

DTF TRANSFERS
- The DTF powder used in the creation of your DTF transfers must be designed for use on polyester fabrics
- Recomended settings: 285-300°F/140-149°C pressed for 12-15 sec. Post press 3-5 sec.
  (please consult your transfer supplier for their reccomended settings).

A test sample run is recommended, especially if you have a large order or if your printer does not specialize in printing on polyester taffeta fabrics.